

ITEM: 6YU36 - Arc Welding Electrode

ORDER: 0032210772

LP NUMBER: U149038650-A

MSDS: B0999

MATERIAL SAFETY DATA SHEET (MSDS)

This MSDS should be attached or kept with the respective product with which it is associated.

MATERIAL SAFETY DATA SHEET - B0999

Associated Grainger Items
6YU27, 6YU29, 6YU31, 6YU36, 6YU40, 6YU44

NO. 7018 WELDING ELECTRODE

THERMADYNE

VICTOR (R*)

MATERIAL SAFETY DATA SHEET

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DATE PREPARED: JANUARY 1, 1991

DATE REVISED: MARCH 1, 2007

FORM NUMBER: 0056-1342

CORE PART NO:
1440-0185, 0195, 0196, 0197, 0180, 0185
1440-0186, 0187, 0188, 0181, 0182, 0183

THIS MSDS IS BASED ON AIR/FUEL OR OXY/FUEL PROCESS.

THERE MAY BE OTHER CAUTIONS FOR ELECTRIC PROCESS.

MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION

PRODUCT NAME: NO. 7018 WELDING ELECTRODE (1440-0185)

PRODUCT USE:
COMPOSITE, METAL AND FLUX CORED, ELECTRODES FOR OPEN ARC AND SHIELDED
METAL ARC WELDING.

SECTION II - HAZARDOUS INGREDIENTS

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200)	EXPOSURE LIMITS: OSHA PEL	8 HR. TWA ACGIH TLV
IRON, Fe CAS#: 7439-89-6	10.0 MG/M3	10.0 MG/M3
MANGANESE, Mn CAS#: 7439-96-5	1.0 MG/M3	1.0 MG/M3
SILICON, Si CAS#: 7440-21-3	10.0 MG/M3	10.0 MG/M3
SILICA CAS#: 14808-60-7	0.1 MG/M3	0.1 MG/M3
TITANIUM DIOXIDE CAS#: 13463-67-7	5.0 MG/M3	10.0 MG/M3 DUST
MAGNESIUM CARBONATE CAS#: 546-93-0	5.0 MG/M3	10.0 MG/M3 DUST
CALCIUM CARBONATE CAS#: 1317-65-3	5.0 MG/M3	10.0 MG/M3 DUST
FLUORSPAR CAS#: 7789-75-5	2.5 MG/M3	2.5 MG/M3 FLUORINE

SECTION III - HAZARDS IDENTIFICATIONS

"WARNING:
THIS PRODUCT CONTAINS OR PRODUCES A CHEMICAL KNOWN TO THE STATE OF
CALIFORNIA TO CAUSE CANCER. (CALIFORNIA HEALTH & SAFETY CODE SEC.
25249.5 ET SEQ.)"

EMERGENCY OVERVIEW:
DUST AND/OR FUMES IRRITATING TO EYES AND RESPIRATORY TRACT. CAN DECOMPOSE
AT HIGH TEMPERATURES FORMING TOXIC GASES.

POTENTIAL HEALTH EFFECTS:

INHALATION:
DUST AND FUMES MODERATELY IRRITATING TO EYES AND RESPIRATORY TRACTS.
PROLONGED OR REPEATED INHALATION MAY CAUSE LUNG DAMAGE. SHORT TERM EXPOSURE
MAY CAUSE DIZZINESS AND NAUSEA.

EYE CONTACT: DUST AND FUMES MAY CAUSE EYE IRRITATION.

SKIN CONTACT: NO HAZARD IN NORMAL INDUSTRIAL USE.

INGESTION: IRRITATING TO MOUTH, THROAT AND STOMACH.

CHRONIC:
PROLONGED OR REPEATED INHALATION MAY CAUSE LUNG DAMAGE (SIDEROSIS) AND
EFFECT THE CENTRAL NERVOUS SYSTEM (CONTAINS MANGANESE).

CARCINOGENICITY:
LISTED IN NTP?: NO
IARC?: NO
OSHA REGULATED?: NO

SECTION IV - FIRST AID MEASURES

INHALATION:
IF EXPOSED TO EXCESSIVE LEVELS OF DUSTS OR FUMES, REMOVE TO FRESH AIR AND
GET MEDICAL ATTENTION IF COUGH OR OTHER SYMPTOMS DEVELOP.

EYE CONTACT:
IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER. GET MEDICAL ATTENTION IF
IRRITATION PERSISTS. IF EXPOSED TO FUMES OR VAPORS, FLUSH EYES WITH LARGE
AMOUNTS OF WATER FOR AT LEAST 15 MINUTES.

SKIN CONTACT:
WASH WITH SOAP AND WATER. GET MEDICAL ATTENTION IF IRRITATION DEVELOPS OR
PERSISTS.

INGESTION:
SWALLOWING LESS THAN AN OUNCE WILL NOT CAUSE SIGNIFICANT HARM. FOR LARGER
AMOUNTS, DO NOT INDUCE VOMITING, BUT GIVE ONE OR TWO GLASSES OF WATER TO
DRINK AND GET MEDICAL ATTENTION.

SECTION V - FIRE FIGHTING MEASURES

FLASHPOINT (METHOD): NON-FLAMMABLE MATERIAL.

FLAMMABLE LIMITS:
LOWER: NA
UPPER: NA

AUTOIGNITION TEMPERATURE: NA

GENERAL HAZARD:
MATERIAL WILL NOT BURN. DURING A FIRE, IRRITATING AND HIGHLY TOXIC GASES
MAY BE GENERATED BY THERMAL DECOMPOSITION OR COMBUSTION.

FIRE FIGHTING INSTRUCTIONS:
AS IN ANY FIRE, WEAR SELF-CONTAINED BREATHING APPARATUS (PRESSURE-DEMAND,
MSHA/NIOSH APPROVED OR EQUIVALENT) AND FULL PROTECTIVE GEAR.

EXTINGUISHING MEDIA: USE DRY SAND OR EARTH TO SMOTHER FIRE.

HAZARDOUS COMBUSTION PRODUCTS:
SMOKE, OXIDES OF CARBON, FLUORIDES, AND METAL ALLOYS.

SECTION VI - ACCIDENTAL RELEASE MEASURES

LAND SPILL:
VACUUM OR SWEEP UP MATERIAL AND PLACE IN A DISPOSAL CONTAINER.
COLLECT SCRAP FOR REMELTING. DO NOT FLUSH INTO SEWER.

WATER SPILL:
COLLECT AND PLACE IN CHEMICAL WASTE CONTAINER FOR DISPOSAL. DO NOT FLUSH
TO SEWER.

SECTION VII - HANDLING AND STORAGE

WASH THOROUGHLY AFTER HANDLING. USE ONLY IN A WELL VENTILATED AREA.
MINIMIZE DUST GENERATION AND ACCUMULATION. AVOID CONTACT WITH EYES,
SKIN, AND CLOTHING. STORE IN A COOL DRY PLACE.

SECTION VIII - EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:
LOCAL EXHAUST VENTILATION MAY BE NECESSARY TO CONTROL ANY AIR CONTAMINANTS
TO WITHIN THEIR TLV'S DURING THE USE OF THIS PRODUCT.

PERSONAL PROTECTION:
IF TLV EXCEEDED, NIOSH APPROVED FUME RESPIRATOR RECOMMENDED.

PROTECTIVE CLOTHING:
WEAR SAFETY GLASSES WITH SIDE SHIELDS (OR GOGGLES) AND A FACE SHIELD.
WHEN MATERIAL IS HEATED, WEAR GLOVES TO PROTECT AGAINST THERMAL BURNS.

SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES

VAPOR PRESSURE: NA

VAPOR DENSITY (AIR=1): NA

SPECIFIC GRAVITY: 8.3

EVAPORATION RATE (n-BUTYL ACETATE=1): NA

SOLUBILITY IN WATER: INSOLUBLE

pH: NA

FREEZING POINT: NA

BOILING POINT: DECOMPOSES

APPEARANCE & ODOR: SOLID WIRE. NO ODOR.

SECTION X - STABILITY AND REACTIVITY

GENERAL: STABLE

INCOMPATIBLE MATERIALS: STRONG ACIDS

CONDITIONS TO AVOID: NONE.

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR.

SECTION XI - TOXICOLOGICAL INFORMATION

SECTION XII - ECOLOGICAL INFORMATION

NO DATA AVAILABLE.

SECTION XIII - DISPOSAL CONSIDERATIONS

CLASSIFICATION REQUIRED BEFORE DISPOSAL. FOLLOW ALL FEDERAL, STATE AND LOCAL REQUIREMENTS.

SECTION XIV - TRANSPORTATION INFORMATION

PROPER SHIPPING NAME: NO. 7018 WELDING ELECTRODE, NOT REGULATED.

HAZARD CLASS: NONE

IDENTIFICATION NUMBER: NONE

DOT EMERGENCY GUIDE #: NONE

REPORTABLE QUANTITY (RQ): NONE

SECTION XV - REGULATORY INFORMATION

TSCA (TOXIC SUBSTANCE CONTROL ACT):
ALL COMPONENTS ARE LISTED ON THE TSCA INVENTORY.

CERCLA (COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION AND LIABILITY ACT):
NONE. WE RECOMMEND THAT YOU CONTACT LOCAL AUTHORITIES FOR OTHER REPORTING REQUIREMENTS.

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

311/312 HAZARD CATEGORIES: ACUTE, CHRONIC

313 REPORTABLE INGREDIENTS: MANGANESE COMPOUNDS (5%)

SECTION XVI - OTHER INFORMATION

BRAZING ROD OR WIRE IS A NON-HAZARDOUS SOLID AT AMBIENT TEMPERATURE. HAZARDS, AS DEFINED BY OSHA 29 CFR 1910.1200, MAY RESULT FROM FUME OR DUST GENERATED DURING BRAZING. THE COMPOSITION AND QUANTITY OF BOTH ARE DEPENDENT UPON THE METAL BEING BRAZED AND THE PROCEDURES BEING USED. OTHER CONDITIONS WHICH INFLUENCE THE HAZARDS ASSOCIATED WITH BRAZING INCLUDE THE FILLER MATERIAL, THE COATINGS ON THE METAL, THE NUMBER OF PEOPLE BEING EXPOSED, AND THE QUALITY OF THE VENTILATION. IT IS RECOMMENDED THAT THE COMPOSITION OF THE FUMES, GASES, AND DUST TO WHICH THE WORKERS ARE EXPOSED BE CLASSIFIED BY SAMPLING THE AIR IN THE WORKER'S BREATHING ZONE AND PERFORMING A HAZARD EVALUATION. SEE ANSI/AWS F1.1 AVAILABLE FROM THE AMERICAN WELDING SOCIETY, P.O. BOX 351040, MIAMI, FL 33135.

PREPARED BY:
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(817) 335-1186

FOOTNOTES:
NA - NOT APPLICABLE
NE - DATA NOT ESTABLISHED
CS - CANCER SUSPECT AGENT
OX - OXIDIZER
ND - NO DATA
COR - CORROSIVE
CALC - CALCULATED
EST - ESTIMATED
STEL - SHORT TERM EXPOSURE LIMIT
TLV - THRESHOLD LIMIT VALUE
PEL - PERMISSIBLE EXPOSURE LIMIT
TWA - TIME WEIGHTED AVERAGE, 8 HOURS

THE INFORMATION RELATES TO THIS SPECIFIC MATERIAL. IT MAY NOT BE VALID FOR THIS MATERIAL IF USED IN COMBINATION WITH ANY OTHER MATERIALS OR IN ANY PROCESS. IT IS THE USER'S RESPONSIBILITY TO SATISFY ONESELF AS TO THE SUITABILITY AND COMPLETENESS OF THIS INFORMATION FOR HIS OWN PARTICULAR USE. NEITHER THE SELLER NOR PREPARER MAKES ANY WARRANTIES, EXPRESS OR IMPLIED, CONCERNING THE INFORMATION PRESENTED.